

# TIPS AND TRICKS FOR SEASONAL USE OF COMPOST PACK BARNNS



see blue.™  
*in the College of Ag*



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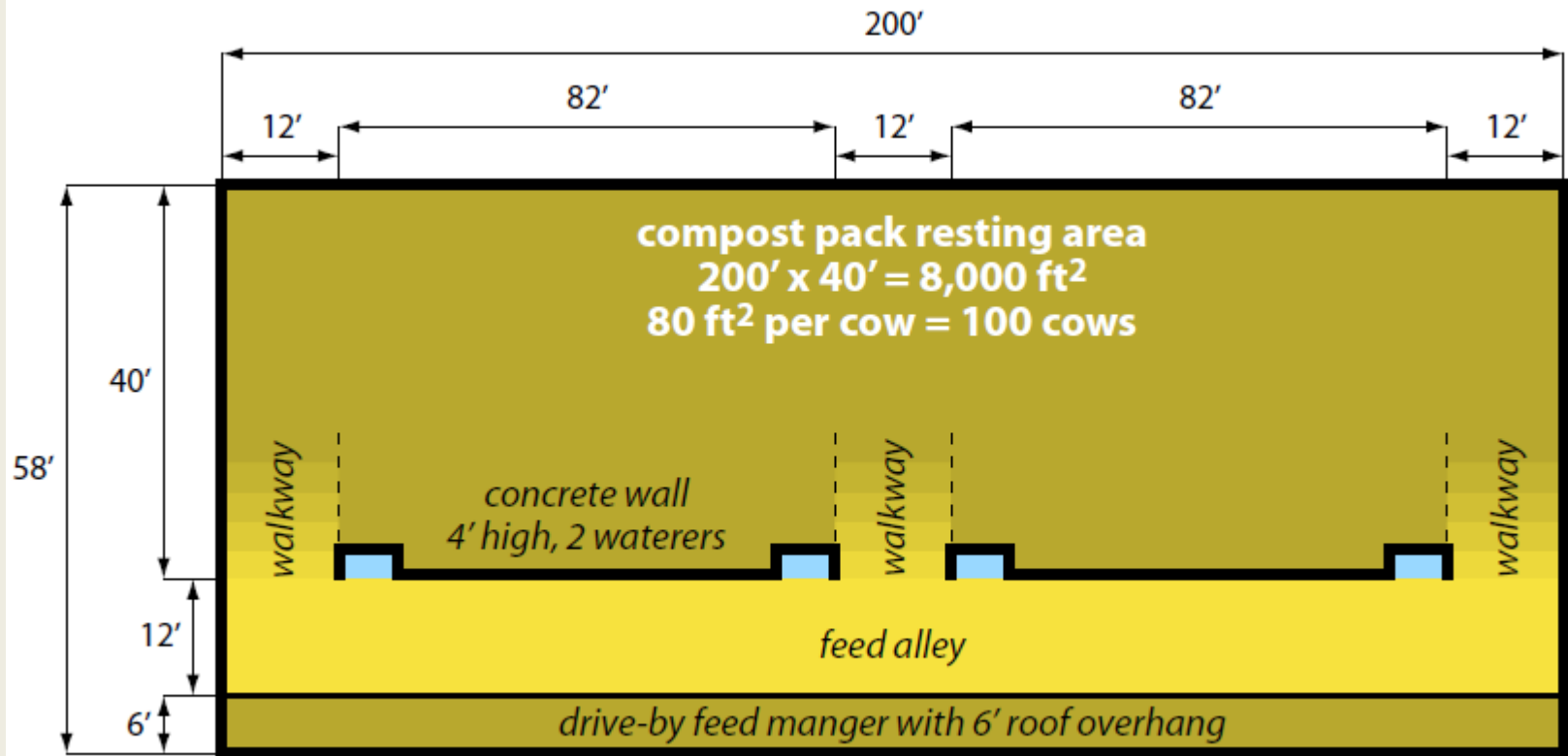
COOPERATIVE  
EXTENSION  
SERVICE



# Compost Bedded Pack Barn Concept

- Concept developed by Virginia dairy farmers
- Loose-housing with large, open resting area
- Potentially improved cow comfort
- Not your grandfather's bedded pack barn!
- Intensively managed compost process
- Compost temperature can dry bedding

# COMPOST BEDDED PACK BARN DESIGN



Janni et al., 2007

# WHY COMPOST BARNNS MAKE SENSE IN THE SOUTH

- **Short winters**
- **Long summers**
- **Access to wood byproduct**
- **Smaller farms**
- **Lower investment**





**Comfortable Resting Surface**





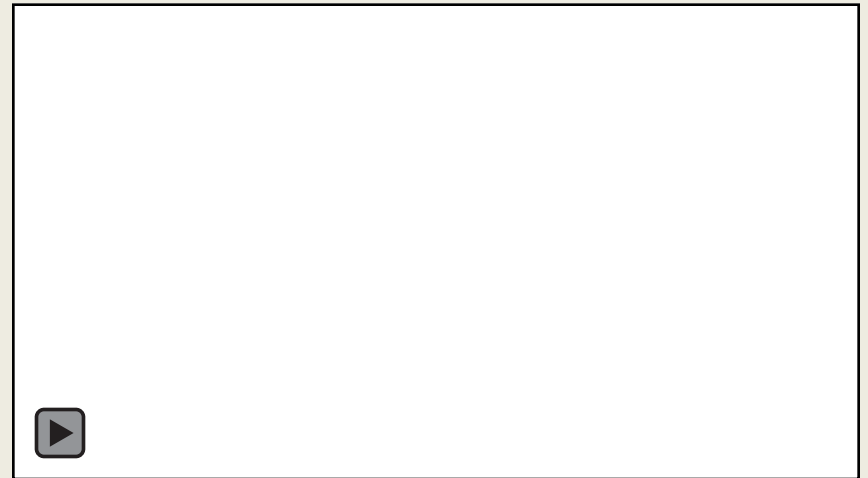
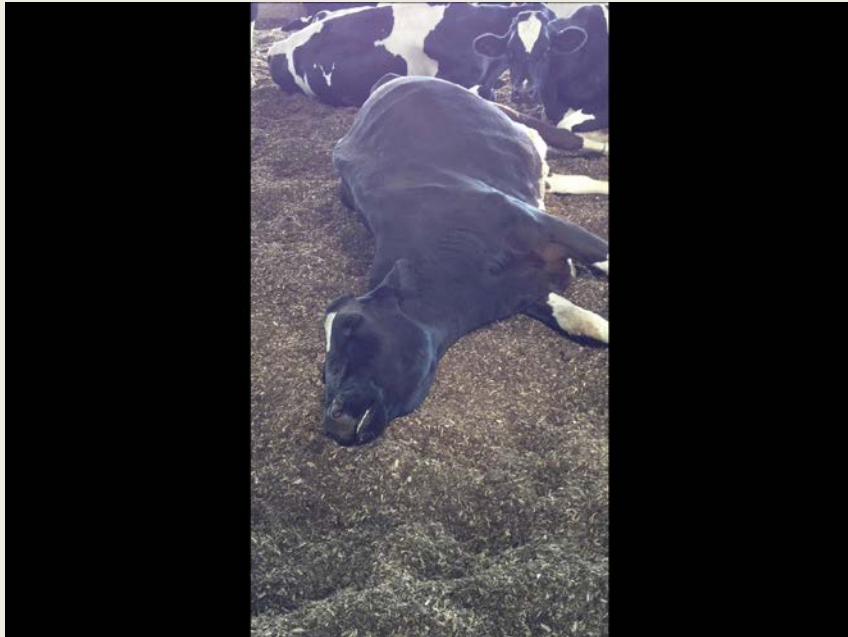
**Easy to lay down or rise from resting without restrictions associated with freestall loops**





**Cows of different breeds and sizes can be housed together easily**

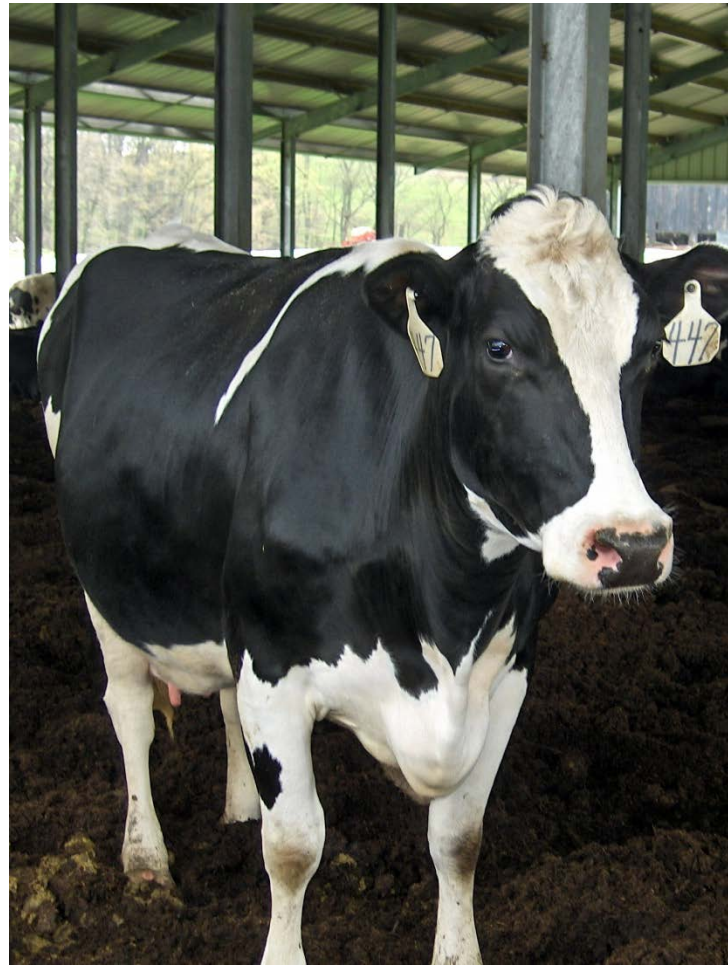
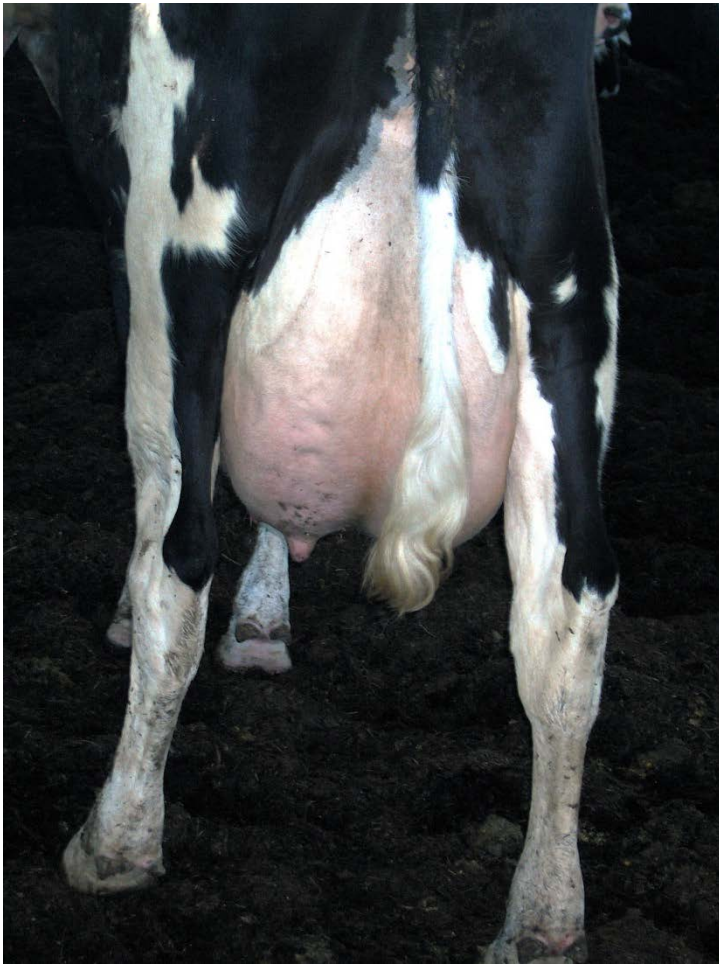
# NATURAL COW BEHAVIOR







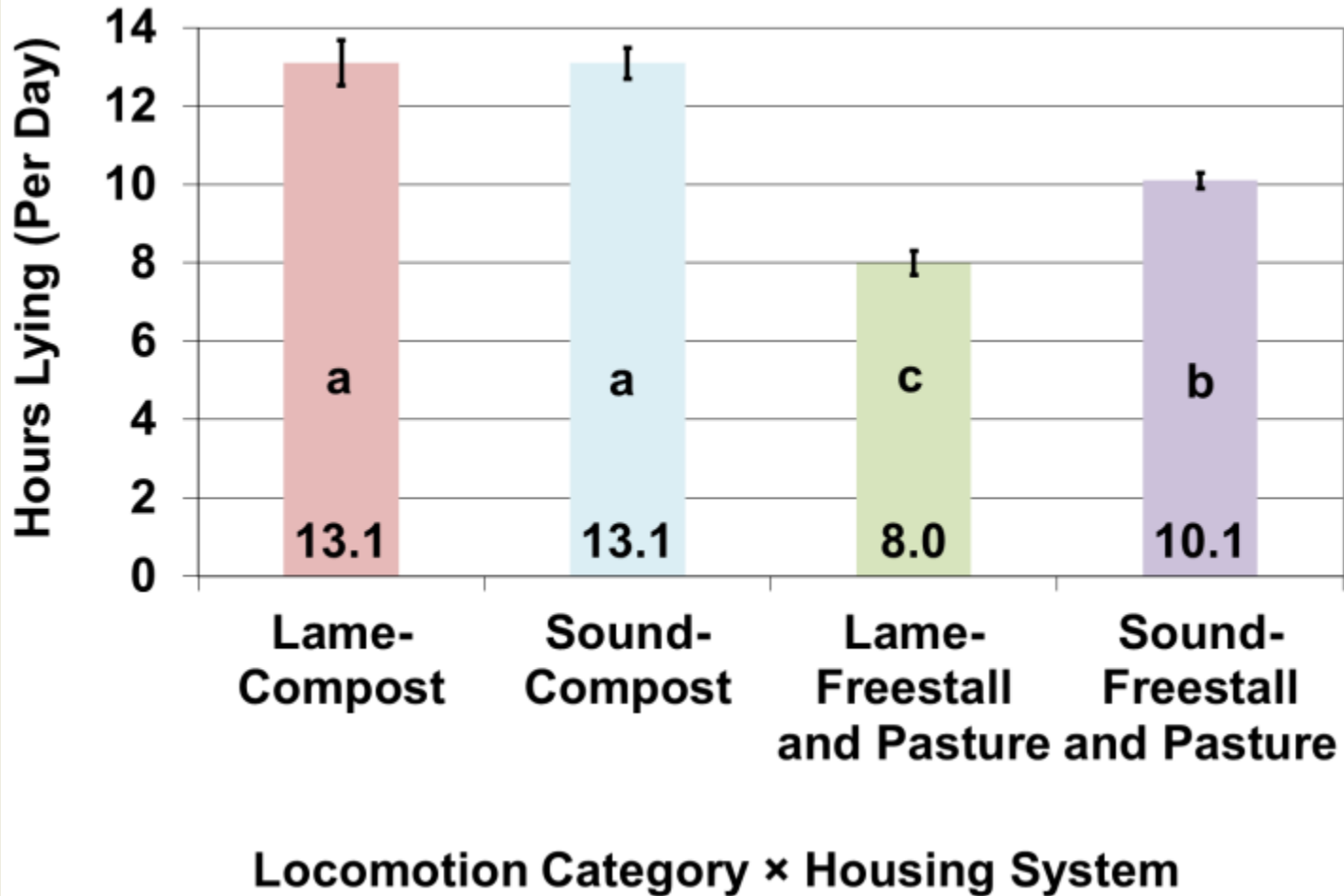
**Cows exhibit heat well because of improved footing compared to concrete**



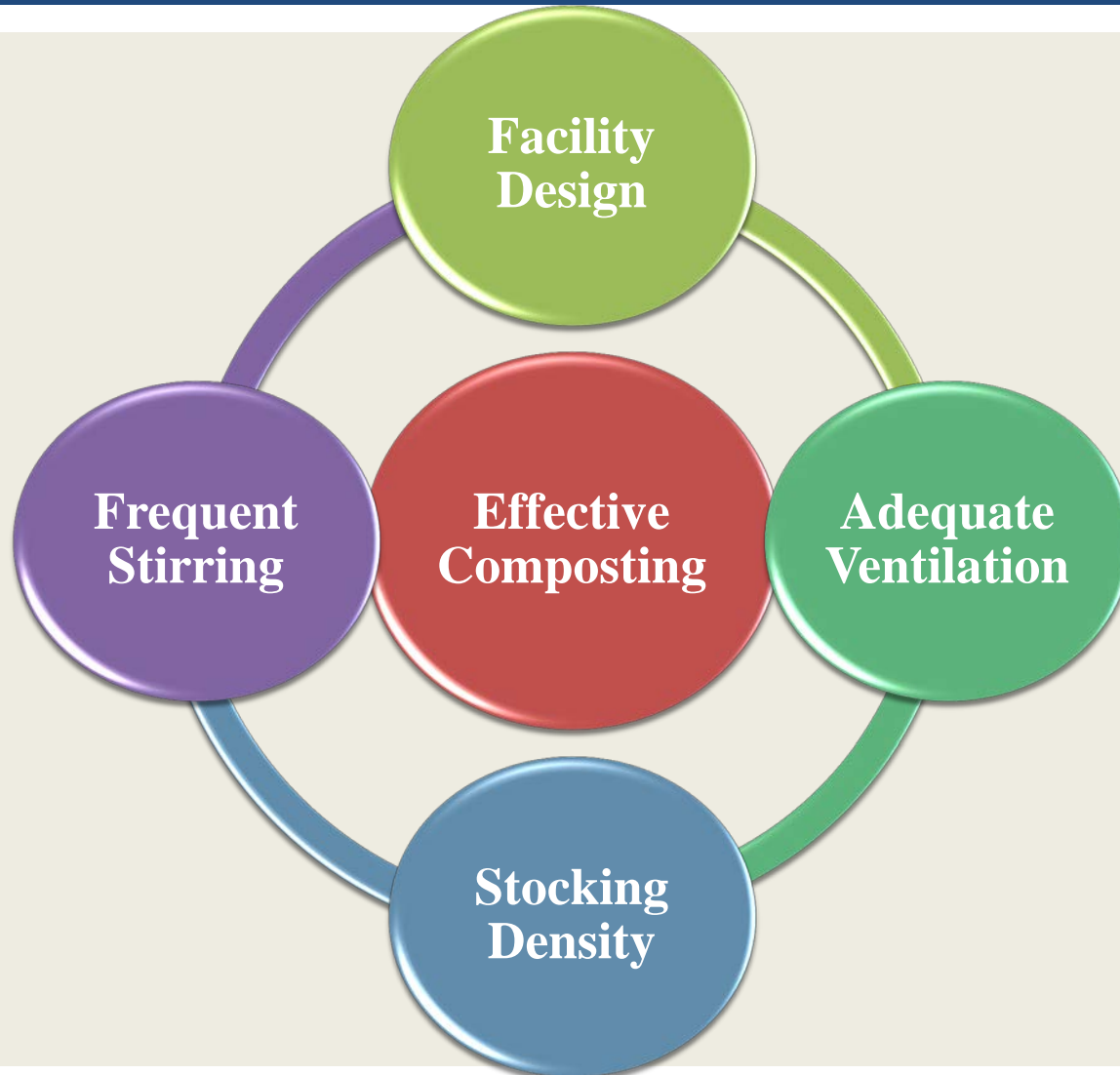
**When managed properly, compost bedded pack barns provide a dry resting surface for cows resulting in clean cows and udders**



# FACILITY TRANSITION CASE STUDY



# KEYS TO MANAGING A CBP BARN





# PACK MANAGEMENT

- 1.5 to 2 feet of bedding to start, may take 2-4 semi-loads of sawdust
- New bedding (2-8") added when pack starts looking moist
- New bedding added every 1-8 weeks (more when humid or wet and in winter)
- Packs cleaned 1-2 times per year (fall & spring)
- Leave 6-12" (top layer) of old material to help start microbial activity

# AERATION

- When cows are out of the barn during milking
- Start as soon as new sawdust is added
- Aerate at least 10-12"

# Stirring Equipment Examples



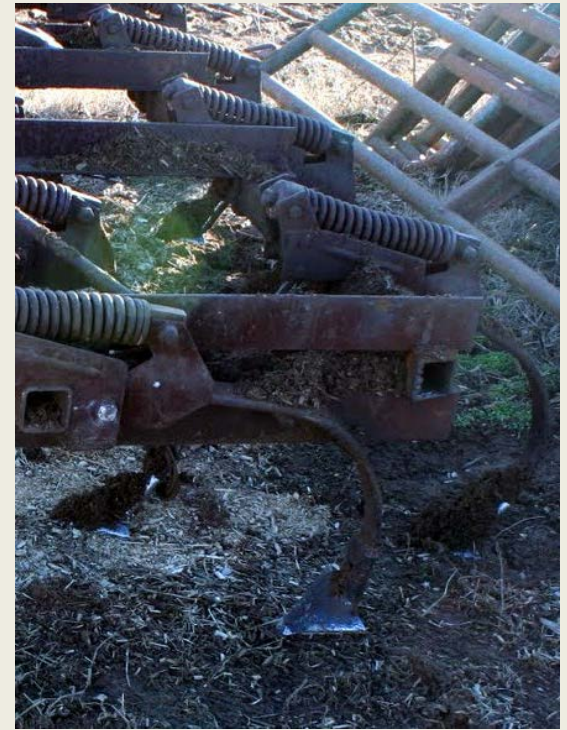


# Stirring Equipment Examples





# Sweeps or Shovels Increase Mixing

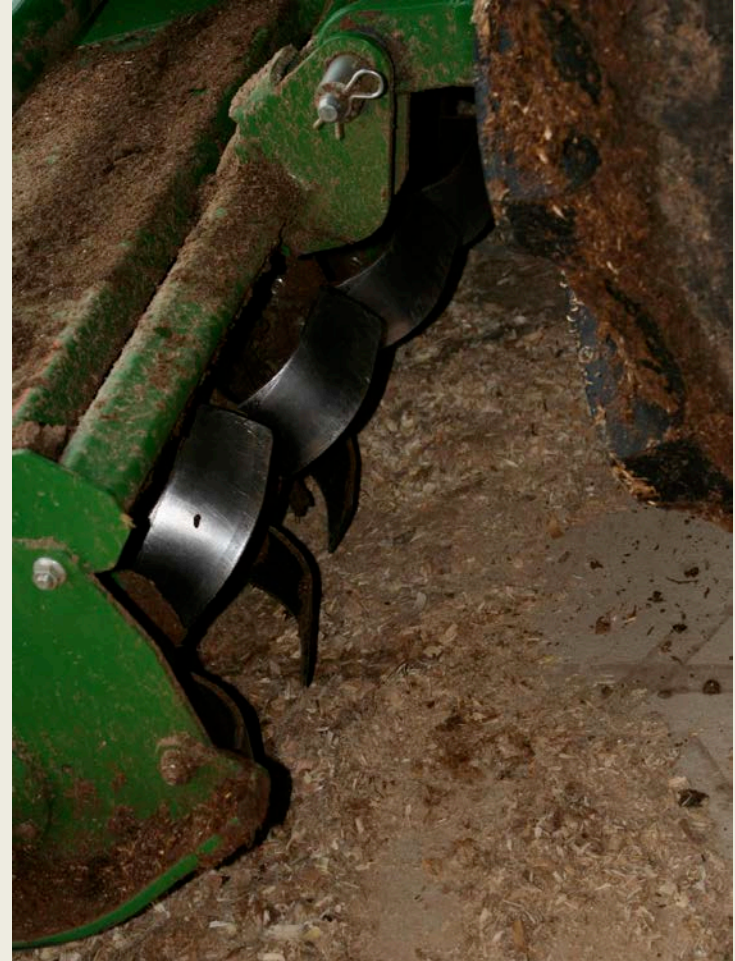


# Roto-tillers break up clumps of bedding material





# Uniform Bedding with Roto-Tiller



# Steam is Good But Doesn't Mean Pack is Composting







**Stirring in multiple directions or in circles increases air infiltration and helps break up clumps**



UK Dairy

**Too many posts within the barn can make pack stirring difficult**



# Heavy Tractors Compact Bedding Material



# MANAGEMENT CHECKS

- **Temperature: 110 to 150° F or “just hot enough you don’t want to touch it”**
- **Moisture: 45 to 55% or can you form a ball without too much water**
- **Fluffiness: subjective (looking for give in bedding as you walk across it)**
- **Distribution of cows within barn**
- **Dirty cows (next to last resort)**
- **SCC or clinical mastitis (last resort)**



# Temperature Monitoring

Example of compost heating well with high temperature and dry material.



Example of compost heating well with high temperature and dry material.



Example of compost that is too wet with insufficient temperature.



Example of compost that is too dry with insufficient temperature.

**A dedicated thermometer, easily accessible within the barn, is recommended**





# Dry, Fluffy Compost





# High moisture, clumps, lack of uniformity





# 2011 COMPOST STUDY

- 43 Kentucky farms (51 barns)
- October 2010 to March 2011
- Compost samples collected from 9 equally distributed locations throughout each barn to produce a composite sample
- Producer questionnaire
- DHIA data



# PRODUCER CITED BENEFITS OF COMPOST BEDDED PACK BARN

Improved cow  
comfort  
(n = 28)

Improved cow  
cleanliness (n = 14)

Low maintenance  
(n = 11)

Good for heifers,  
lame, fresh, problem,  
and old cows  
(n = 10)

Natural resting  
position (no stalls)  
(n = 9)

Improved feet and  
legs  
(n = 8)

Proximity to parlor  
(compared to  
pasture) (n = 8)

Decreased SCC  
(n = 6)

# PRODUCER CITED BENEFITS OF COMPOST BEDDED PACK BARN

**Increased heat  
detection  
(n = 6)**

**Ease of  
manure  
handling  
(n = 3)**

**Increased dry  
matter intake  
(compared to  
pasture) (n = 3)**

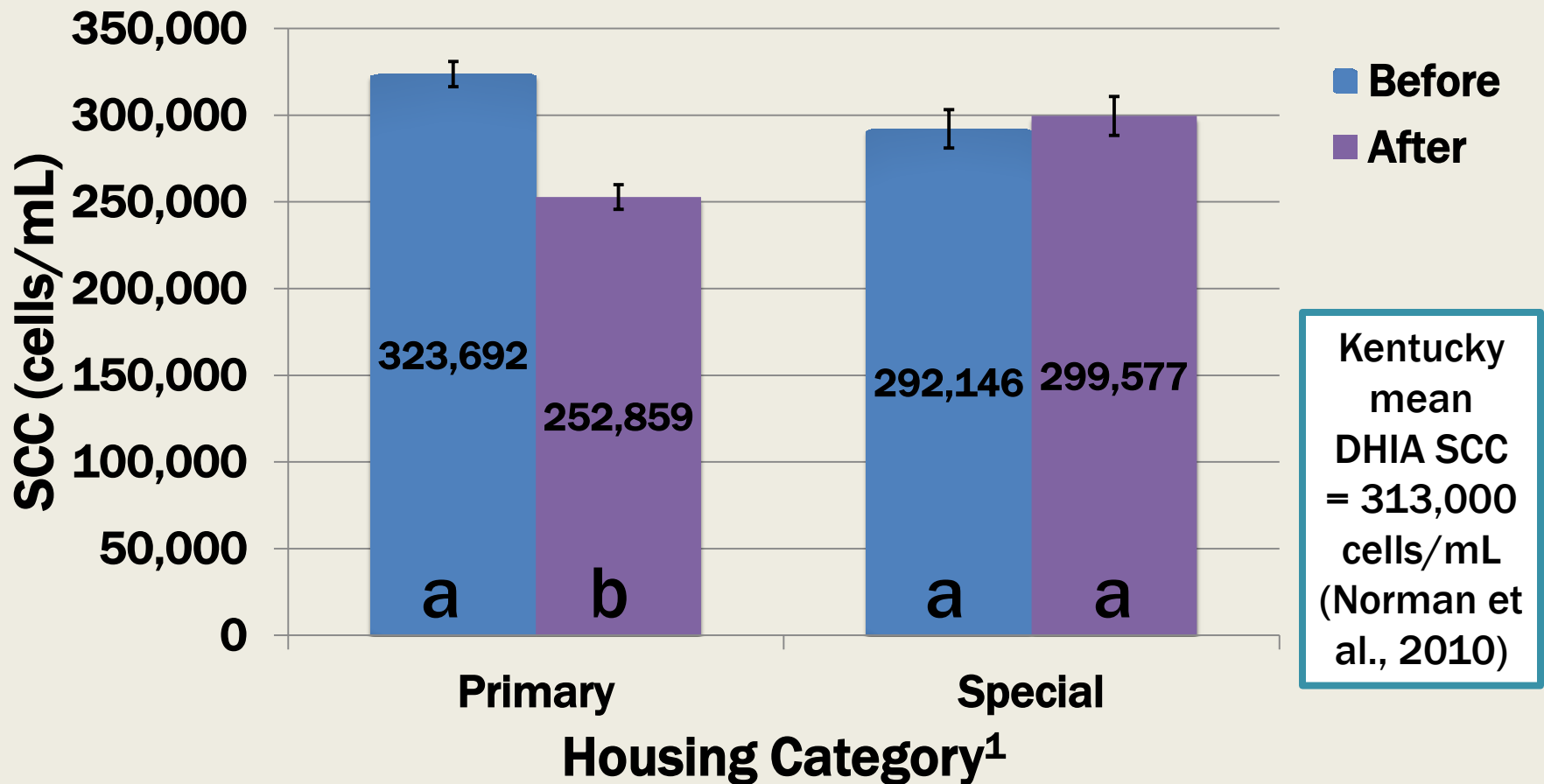
**Increased  
production  
(n = 3)**

**Increased  
longevity  
(n = 3)**

**Fewer leg and  
teat injuries  
(n = 2)**

**Minimizes time  
standing on  
concrete  
(n = 2)**

# SOMATIC CELL COUNT



<sup>1</sup>Primary housing = CBP acts as primary housing facility

Special housing = CBP houses portion of herd, typically lame, fresh, or sick cows

# DHIA PRODUCTION AND SCC

Changes in productive parameters for primary housing farms before and after moving into a CBP

| Parameter                  | Before <sup>1</sup>           | Transition <sup>2</sup>       | After <sup>3</sup>            |
|----------------------------|-------------------------------|-------------------------------|-------------------------------|
| Daily milk production, lbs | 64.5 ± 0.6 <sup>a</sup>       | 66.2 ± 0.6 <sup>ab</sup>      | 67.5 ± 0.6 <sup>b</sup>       |
| Rolling herd average, lbs  | 19,661 ± 174 <sup>a</sup>     | 20,227 ± 161 <sup>b</sup>     | 20,687 ± 163 <sup>b</sup>     |
| SCC, cells/mL              | 411,230 ± 20,209 <sup>a</sup> | 305,410 ± 19,704 <sup>b</sup> | 275,510 ± 20,080 <sup>b</sup> |

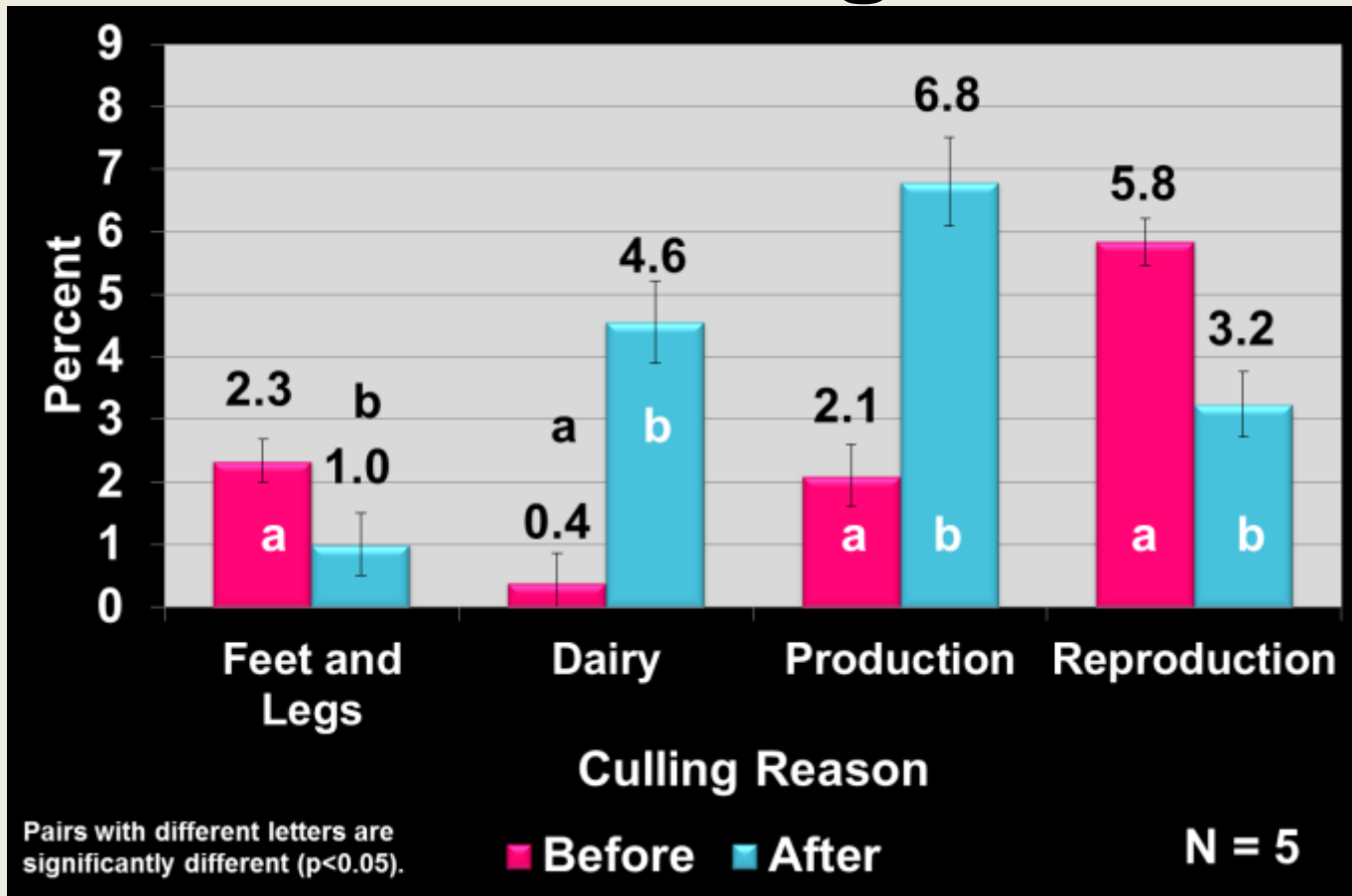
<sup>1</sup>Before represents the 12 m before moving into the CBP

<sup>2</sup>Transition represents the 12 m after moving into the CBP

<sup>3</sup>After represents the 13 to 24 m after moving into the CBP

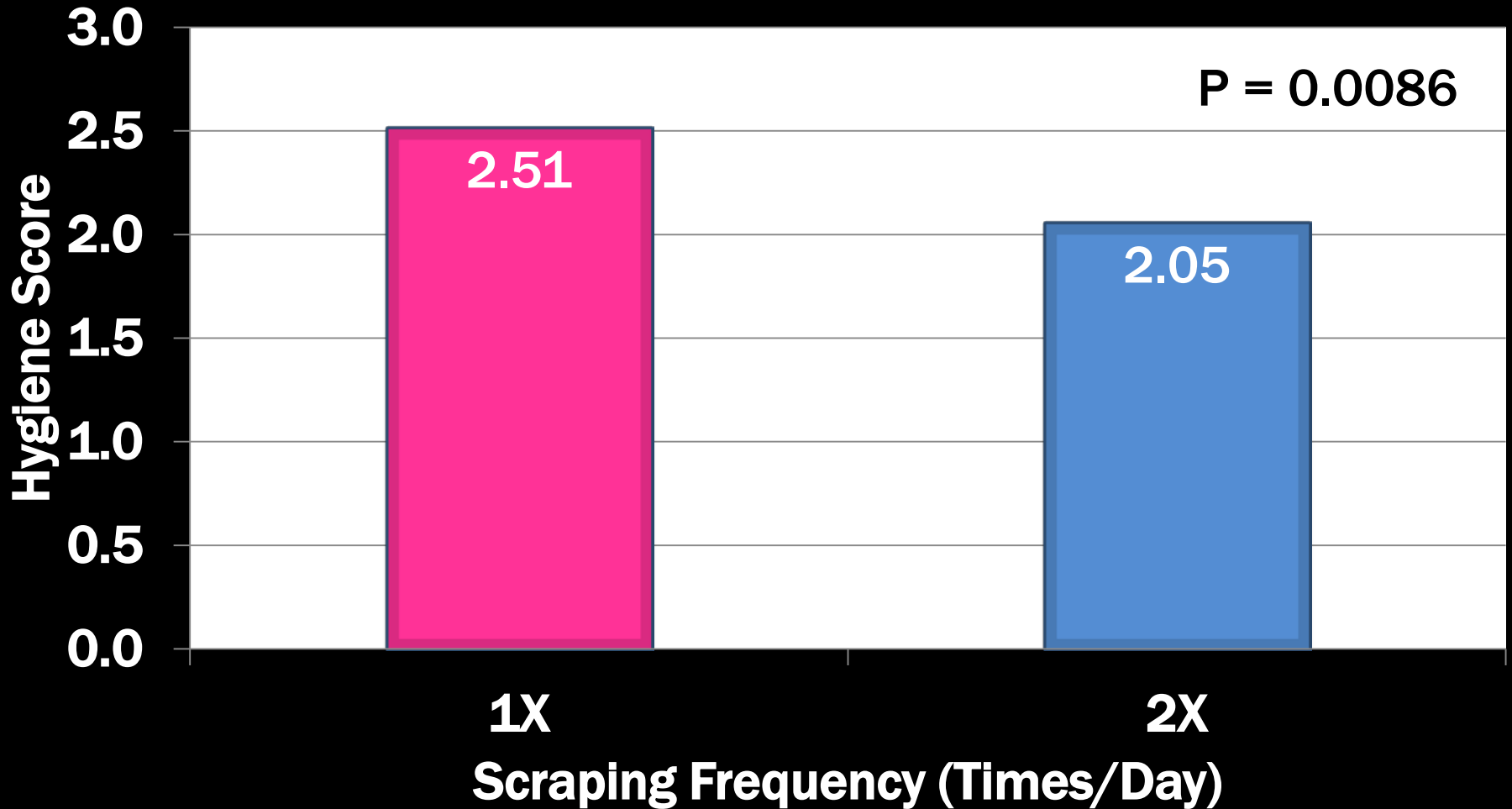
<sup>4</sup>Different subscripts within a row denote a significant difference ( $P < 0.05$ )

# Culling rate before and after moving into a CBP barn used as primary housing



Calculated using 12 months before move in and 6 to 12 months after move in

# SCRAPING FREQUENCY EFFECT ON HYGIENE





**Hygiene  
depends on  
management!**





# HYGIENE SCORING

## ■ Four hygiene categories (Cook, 2007)

- 1: clean, little or no evidence of manure
- 2: clean, only slight manure splashing
- 3: dirty, distinct pieces of manure
- 4: filthy, confluent pieces of manure

## ■ At least 50 cows per barn

- If fewer than 50 cows, every cow was scored

## ■ Cows randomly selected based on tag number (i.e. multiples of 3, even tag number)





# HYGIENE



- Heat generated by composting process dries bedding material creating a drier lying surface
- Drier packs decrease hygiene score which may reduce exposure to mastitis pathogens
- Effective composting more critical to cow hygiene during winter

# BACTERIA LEVELS

| <b>Bacteria</b>         | <b>N</b> | <b>Mean</b>                   | <b>Standard Deviation</b> |
|-------------------------|----------|-------------------------------|---------------------------|
| <i>Escherichia coli</i> | 43       | 13.31 log <sub>10</sub> cfu/g | 1.44                      |
| Coliform                | 43       | 14.07 log <sub>10</sub> cfu/g | 1.30                      |
| Streptococcal species   | 43       | 16.04 log <sub>10</sub> cfu/g | 1.63                      |
| Staphylococcal species  | 43       | 17.54 log <sub>10</sub> cfu/g | 1.09                      |



# BACTERIA

- **Bacteria load high in all compost bedded packs**
- **Coliform and Staphylococcal species seem to thrive in optimal composting conditions**
- **Streptococcal species may be more susceptible to composting heat**
- **Bacteria likely flourish in warmer ambient conditions**

# BACTERIA

- Managing the CBP moisture and temperature can improve cow hygiene, which may help in the prevention of mastitis
- Each bacteria acts differently in the composting environment (Streptococcal species most affected)
- Mechanism for reduced SCC in CBP cannot be explained by bacteria content:
  - Dry resting surface
  - Immune function???
  - Clinical mastitis incidence and milk culture study needed

# RECOMMENDED FACILITY CHANGES



**Increase size or capacity of the barn (n = 15)**



**Larger ridge vent (n = 5)**



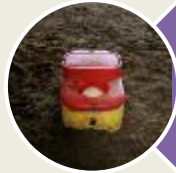
**Higher sidewalls and improved ventilation (n = 12)**



**No posts in pack (n = 4)**



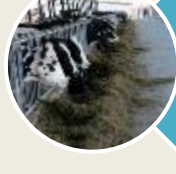
**Add a retaining wall (n = 6)**



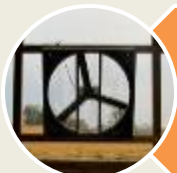
**Change number or location of waterers (n = 4)**



**Add Curtains (n = 5)**



**Change location or size of feed bunk (n = 4)**



**More fans (n = 5)**



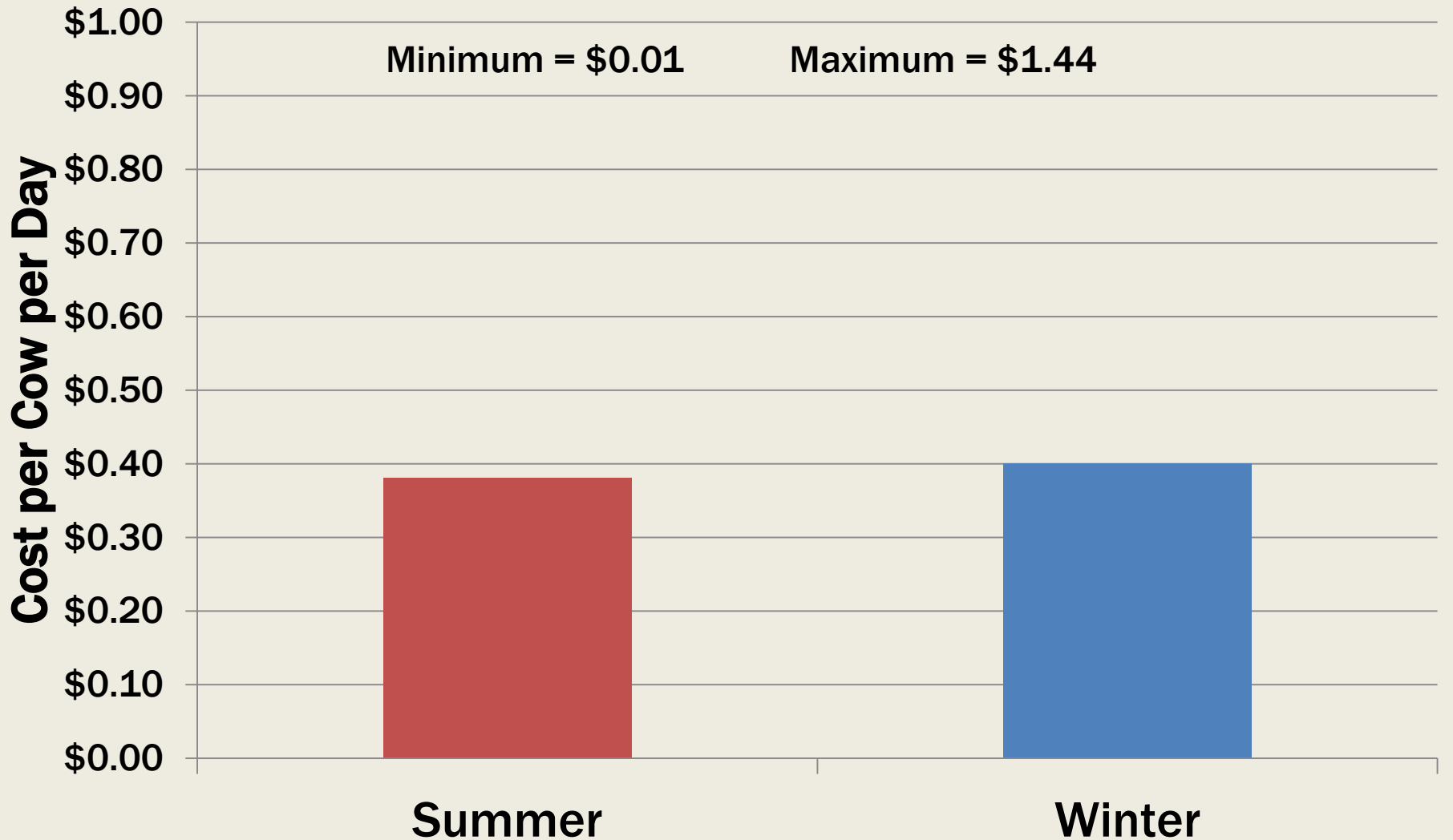
**Length of overhang or eaves (n = 3)**



# INVESTMENT COSTS

|   | Average   | Minimum  | Maximum   |
|---|-----------|----------|-----------|
| <b>All Barns</b>                        |           |          |           |
| Barn cost                               | \$85,362  | \$10,900 | \$300,000 |
| Cost/cow @ 100 sqft/cow                 | \$855     | \$215    | \$1,875   |
| <b>Barns with Attached Feed Bunk</b>    |           |          |           |
| Barn cost                               | \$103,729 | \$30,000 | \$300,000 |
| Cost/cow @ 100 sqft/cow                 | \$1,051   | \$421    | \$1,876   |
| <b>Barns without Attached Feed Bunk</b> |           |          |           |
| Barn cost                               | \$51,454  | \$10,900 | \$155,000 |
| Cost/cow @ 100 sqft/cow                 | \$493     | \$196    | \$833     |

# DAILY BEDDING COSTS



# University of Kentucky New Dairy Housing Facility Investment Analysis Dashboard

Created By: Randi Black and Dr. Jeffrey Bewley  
Contact: [rablac3.com](http://rablac3.com) or [jeffrey.bewley@uky.edu](mailto:jeffrey.bewley@uky.edu)



This dashboard has been developed as a decision support tool for dairy farmers considering building a new dairy housing facility using their personal situation and housing goals. Everything in this dashboard is changable, allowing parameters to be set to those values appropriate for a particular situation or different from the default values. However, default values are those found in scientific literature or from expert opinion and can be used in situations when a value is not available for the farmer's personal situation.

Reset



Roll over these these  
white buttons to learn  
more about an input or  
output

The white buttons are located throughout the dashboard. They may be used to better define a particular input or output in this dashboard. Simply roll the mouse over the button to obtain additional information.



The reset button on this page may be used to reset all values to the defaults.



## Herd Characteristics

## Benefits Observed

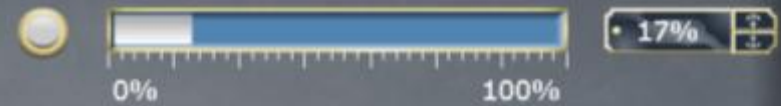
## SCC Bonus Structure

## Financial Measures

Herd Size (Milking plus Dry Cows)



Current Lameness Incidence Rate



Percent Herd in Milk



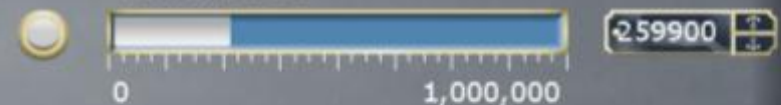
Current % Clinical Mastitis Cases per Year



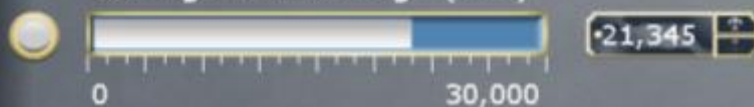
Milking Herd Size



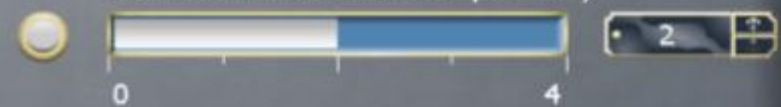
Current SCC



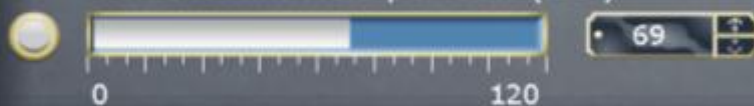
Rolling Herd Average (lbs.)



Number Times Milked per Day



Current Milk Yield per Cow (lbs.)



Time to Bring Cows to Holding Pen (min)



The full extent of benefits are not typically realized immediately. Indicate the percentage of the full amount of benefits that will be experienced in each year.

Year 1



Year 2



Year 3



Year 4



Year 5



Year 6



Year 7



Year 8

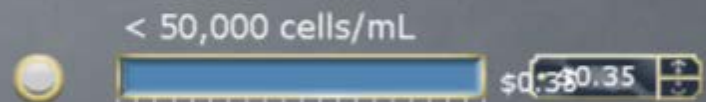
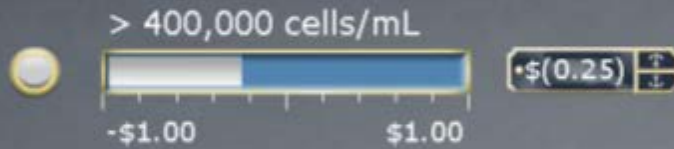


Year 9



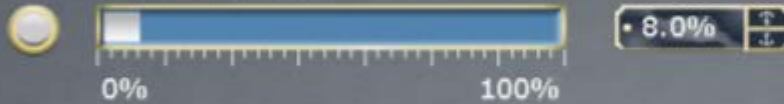
Year 10







Discount Rate



Lactating Cow Feed Cost (per lb. Feed DM)



Interest Rate



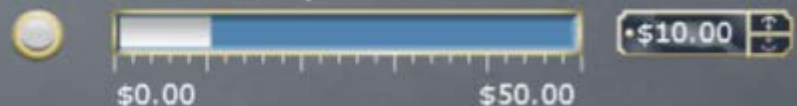
Long-Term Milk Price (per cwt.)



Tax Rate



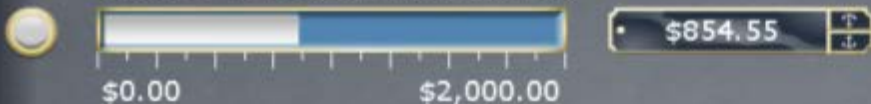
Labor Cost per Hour



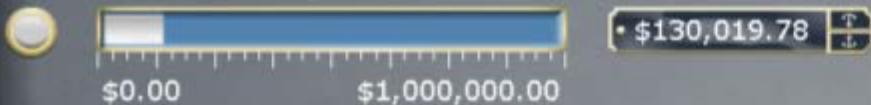
Barn Measures

Animal Measures

Cost of Barn (per cow space)



Total Building Cost



Cost of Bedding (per load)



Days to Use One Load of Bedding



Time to Move Cows to Holding Pen (min)



Number of Times Stir the Pack per Day



Predicted Time Spent to Stir Pack (min)



## Barn Measures

## Animal Measures

Predicted Daily Increase in Production per Cow



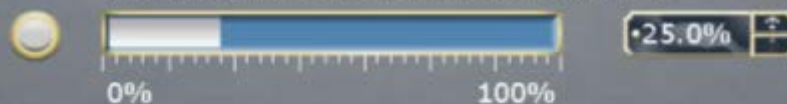
Predicted % Reduction in SCC



Predicted SCC



Predicted % Clinical Mastitis Cases



Predicted Lameness Incidence Rate





### Annual Milk Yield Revenue Change

Year 1

• \$44,456.68 •

Year 2

• \$50,384.24 •

Year 3

• \$59,275.57 •

Year 4

• \$59,275.57 •

Year 5

• \$59,275.57 •

Year 6

• \$59,275.57 •

Year 7

• \$59,275.57 •

Year 8

• \$59,275.57 •

Year 9

• \$59,275.57 •

Year 10

• \$59,275.57 •

### Annual SCC Bonus Revenue Change

Year 1

• \$12,162.00 •

Year 2

• \$12,255.30 •

Year 3

• \$12,395.25 •

Year 4

• \$12,395.25 •

Year 5

• \$12,395.25 •

Year 6

• \$12,395.25 •

Year 7

• \$12,395.25 •

Year 8

• \$12,395.25 •

Year 9

• \$12,395.25 •

Year 10

• \$12,395.25 •

### Annual Change in Lameness Treatment Cost

Year 1

• \$312.4 •

Year 2

• \$354.0 •

Year 3

• \$416.5 •

Year 4

• \$416.5 •

Year 5

• \$416.5 •

Year 6

• \$416.5 •

Year 7

• \$416.5 •

Year 8

• \$416.5 •

Year 9

• \$416.5 •

Year 10

• \$416.5 •

**Compost Barn**

Net Present Value



• \$87,002.52 •

Internal Rate of Return



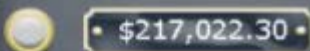
• 21% •

Payback Period



• 3.97 •

Breakeven Barn Price



• \$217,022.30 •

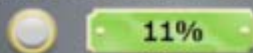
**Mattress Freestall Barn**

Net Present Value



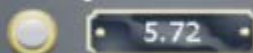
• \$31,958.82 •

Internal Rate of Return



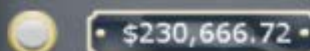
• 11% •

Payback Period



• 5.72 •

Breakeven Barn Price



• \$230,666.72 •

Investment Analysis

**Sand Freestall Barn**

Net Present Value



• \$68,739.65 •

Internal Rate of Return



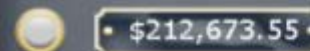
• 17% •

Payback Period



• 4.49 •

Breakeven Barn Price



• \$212,673.55 •

# CURRENT HOUSING (PASTURE) DEFAULT VALUES HERD CHARACTERISTICS

| <b>Parameter</b>                                | <b>Default Value</b> | <b>Source</b>      |
|---|----------------------|--------------------|
| <b>Herd Size (Including Dry Cows)</b>           | <b>179 cows</b>      | <b>NASS, 2012</b>  |
| <b>Rolling Herd Average</b>                     | <b>21,300 lbs</b>    | <b>NASS, 2012</b>  |
| <b>Current Clinical Lameness Incidence Rate</b> | <b>17.4%</b>         | <b>Olmos, 2009</b> |



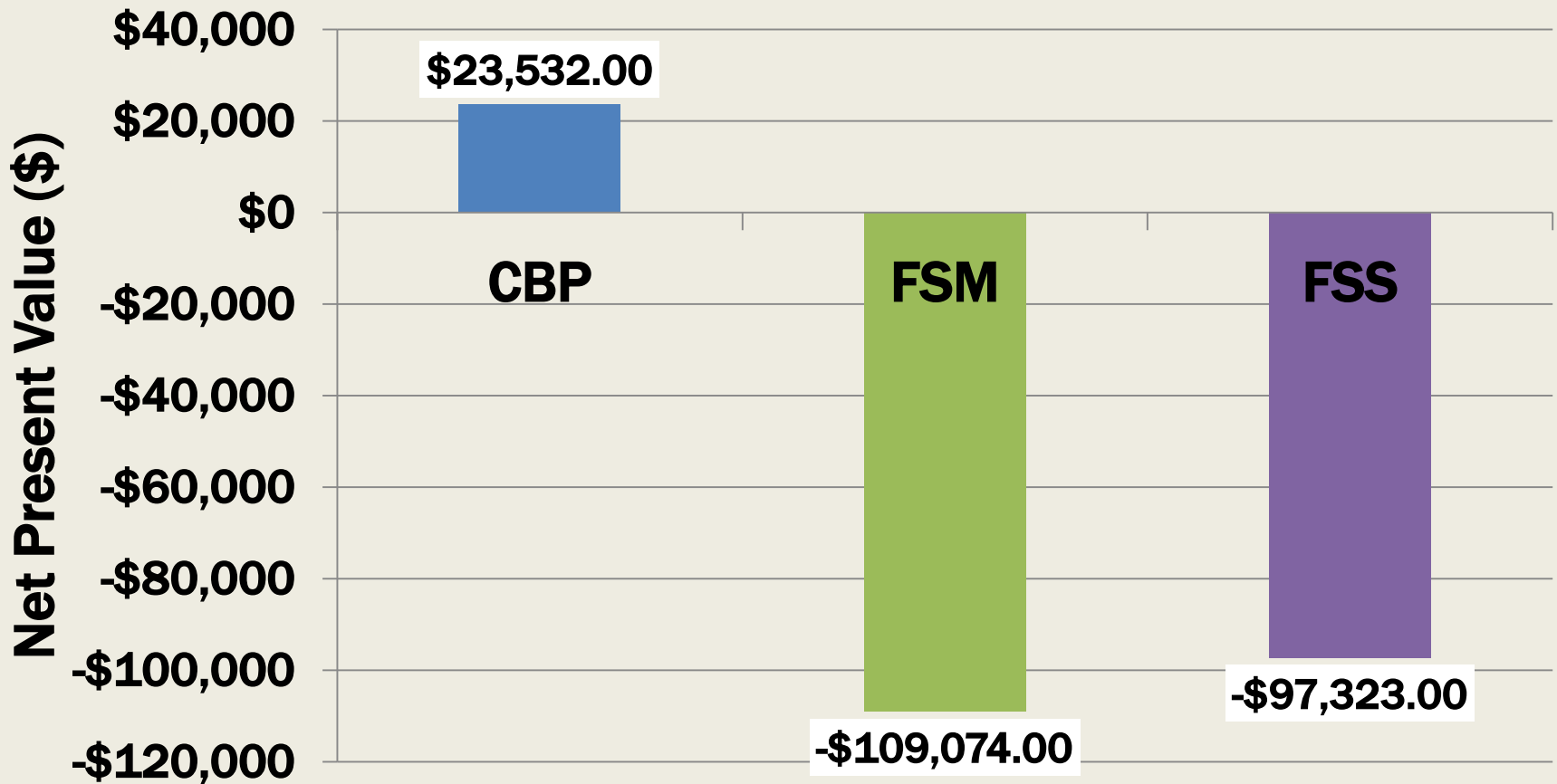
# CURRENT HOUSING (PASTURE) DEFAULT VALUES FINANCIAL VALUES

| <b>Parameter</b>               | <b>Default Value</b> | <b>Source</b>                               |
|--------------------------------|----------------------|---|
| <b>Long-Term Milk Price</b>    | <b>\$0.19/lb</b>     | <b>Westhoff et al., 2012</b>                |
| <b>Lactating Cow Feed Cost</b> | <b>\$0.09/lb DM</b>  | <b>FAPRI, 2012; Bailey and Ishler, 2008</b> |
| <b>Labor Cost</b>              | <b>\$10.00/hr.</b>   | <b>Billikopf, 2009</b>                      |
| <b>Discount Rate</b>           | <b>8.0%</b>          | <b>Bewley et al., 2010</b>                  |
| <b>Interest Rate</b>           | <b>6.0%</b>          | <b>Personal Communication</b>               |
| <b>Tax Rate</b>                | <b>30.8%</b>         | <b>Personal Communication</b>               |
| <b>Length of Loan</b>          | <b>10 yr.</b>        | <b>Model Assumption</b>                     |

# Comparison of Default Values Among Housing Systems

| Parameter                         | Compost                                | Mattress Freestall                   | Sand Freestall                       |
|-----------------------------------|--|--------------------------------------|--------------------------------------|
| Cost of Barn                      | \$1,050/cow<br>Black et al., 2012      | \$1,950/stall<br>Horner et al., 2007 | \$1,800/stall<br>Horner et al., 2007 |
| Cost of Bedding                   | \$20.34/day                            | \$19.31/day                          | \$27.52/day                          |
| Predicted SCC                     | 252,860 cells/mL<br>Black et al., 2012 | 357,000 cells/mL<br>USDA, 2012       | 272,000 cells/mL<br>USDA, 2012       |
| Predicted Lameness Incidence Rate | 12.0%<br>Black et al., 2012            | 30.3%<br>Cook, 2003                  | 19.8%<br>Cook, 2003                  |

# INVESTMENT ANALYSIS – NET PRESENT VALUE

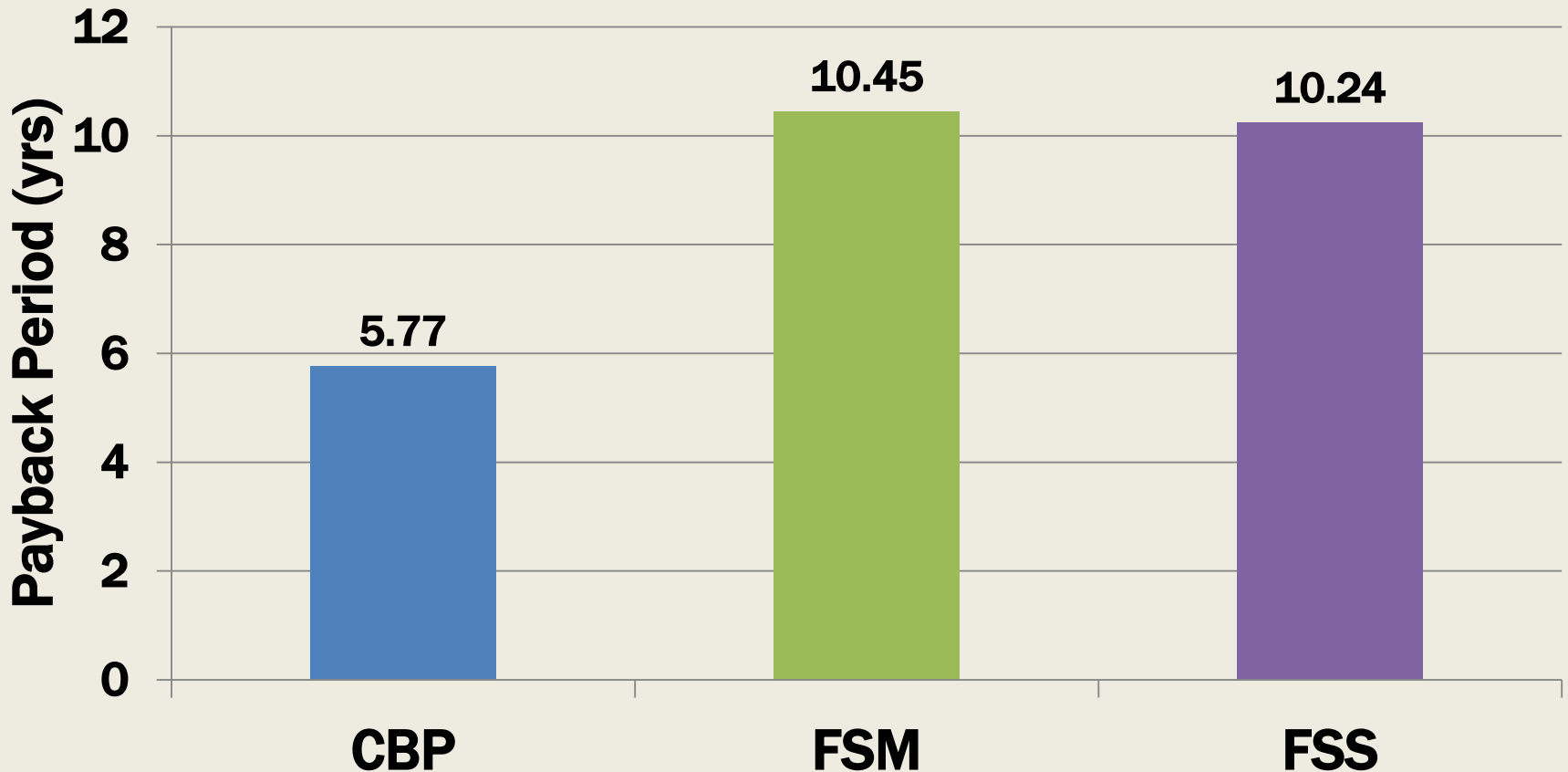


All input values held at defaults

CBP = Compost bedded pack   FSM = Mattress freestall   FSS = Sand freestall



# INVESTMENT ANALYSIS – PAYBACK PERIOD



All input values held at defaults

CBP = Compost bedded pack    FSM = Mattress freestall    FSS = Sand freestall

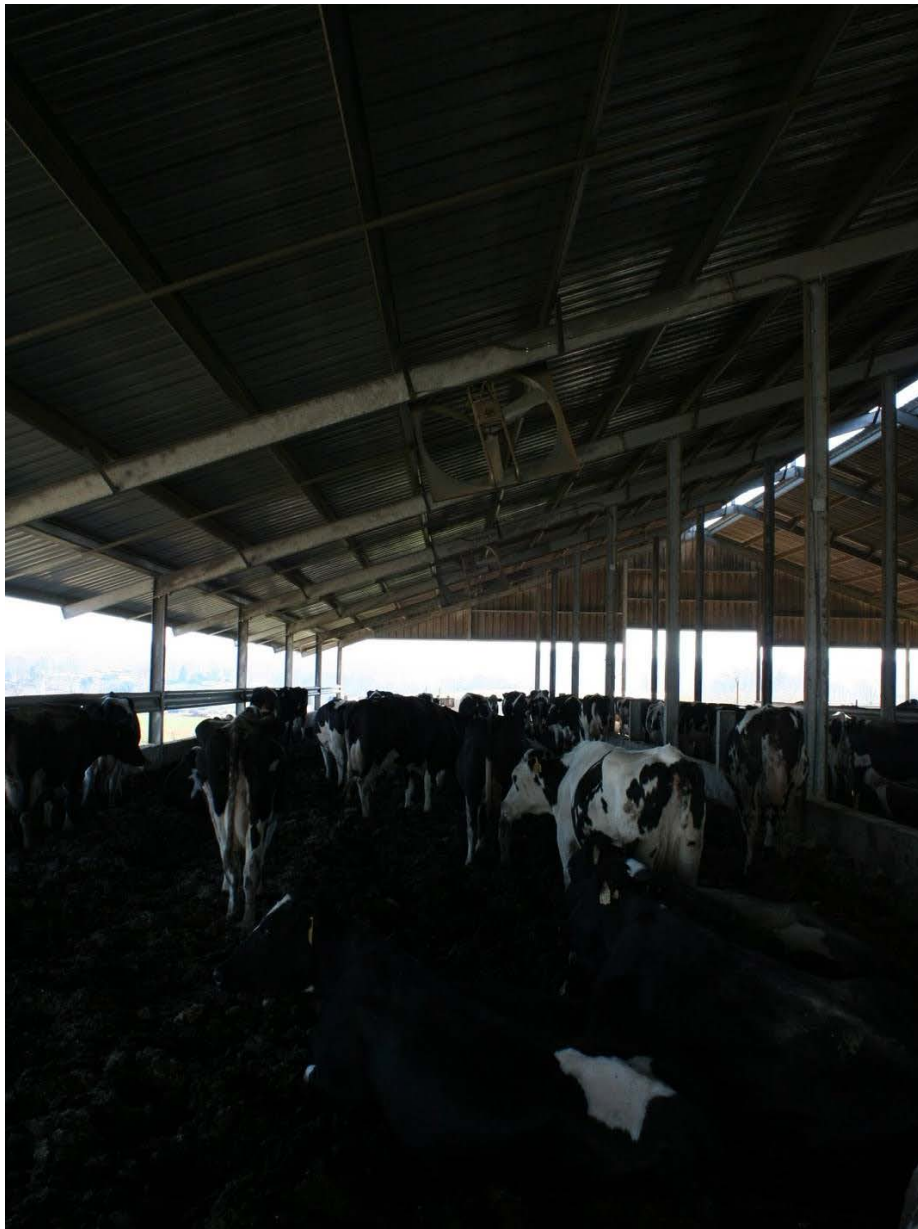
# DESIGN CONSIDERATIONS

- **Site selection**
  - **Maximize natural ventilation (summer winds)**
  - **Slightly elevated (minimize runoff)**
- **Clay or concrete base**
- **Modified freestall barn designs**
- **Barn dimensions account for feed and water space**

# BUILDING DESIGN: NEW RECOMMENDATIONS

- Think about summer and winter as different systems
- Build for number of cows milking
- Consider milk production and cow size
- Start thinking about feed and water space early
- Packs must be stirred twice per day every day, no exceptions
- Green sawdust is OK (just use more of it)
- Use e.coli vaccines (J5, J-VAC, or ENDOVAC-BOVI)



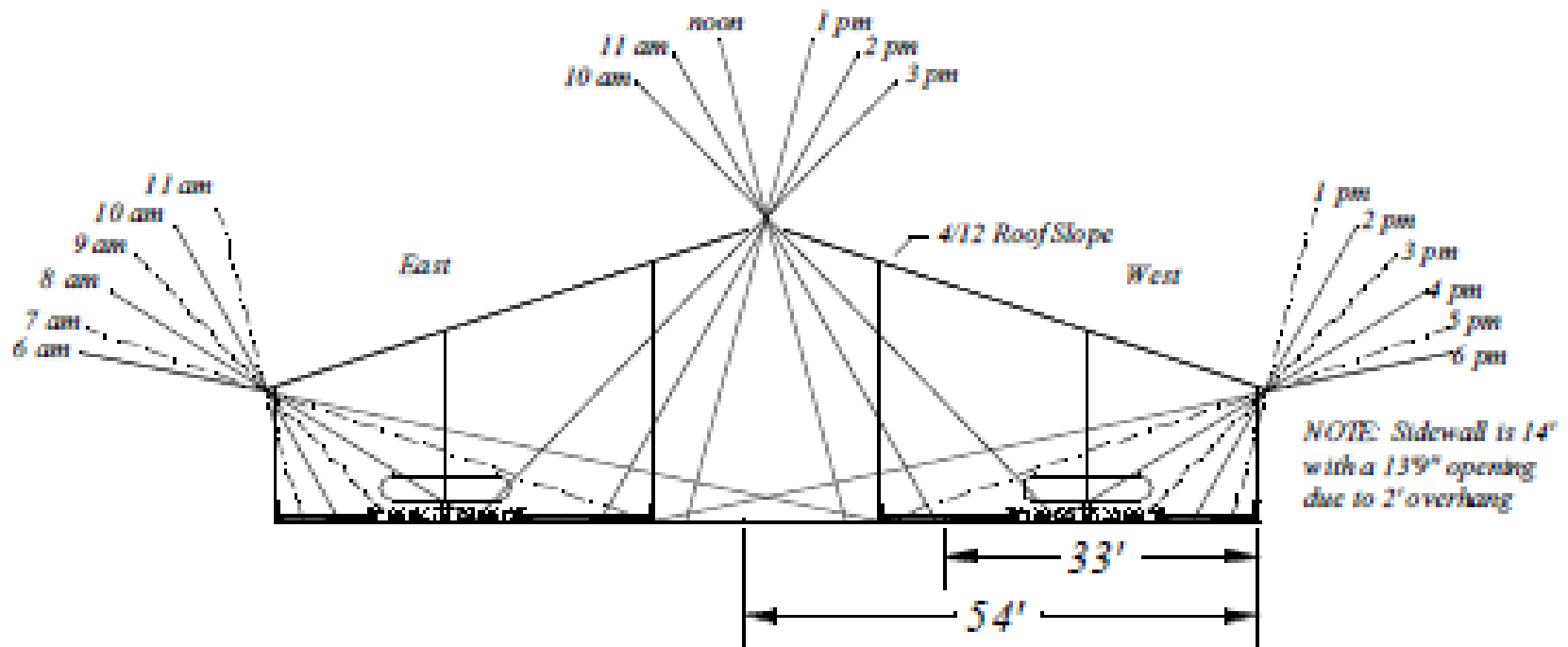


- The system is unforgiving to overstocking
- Providing less than 100 square feet of resting area per cow is a recipe for disappointment
- The amount of moisture deposited through urine and manure is too much to overcome

# BARN ORIENTATION

- Most winds come from the south
- Long side of the barn should be oriented east-west to
  - Minimizes the time with direct sunlight entering the barn (see diagrams below)
  - Maximizes natural ventilation in the summer
- Of course, the lay of the land doesn't always allow for correct orientation

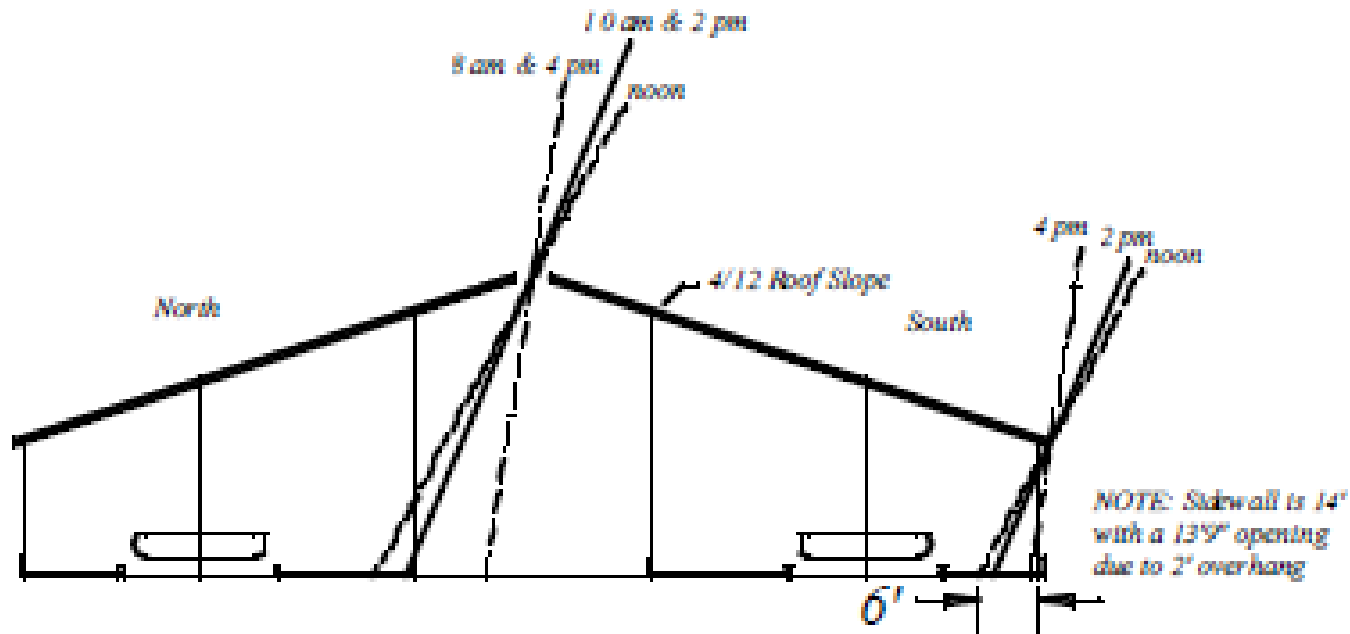
# SUN ANGLES: NORTH-SOUTH BARN



*Sun Angles for N-S Freestall - August 21st*

*40 Degrees North Latitude (Omaha - Springfield)*

# SUN ANGLES: EAST-WEST BARN



*Sun Angles for E-W Freestall - August 21st*

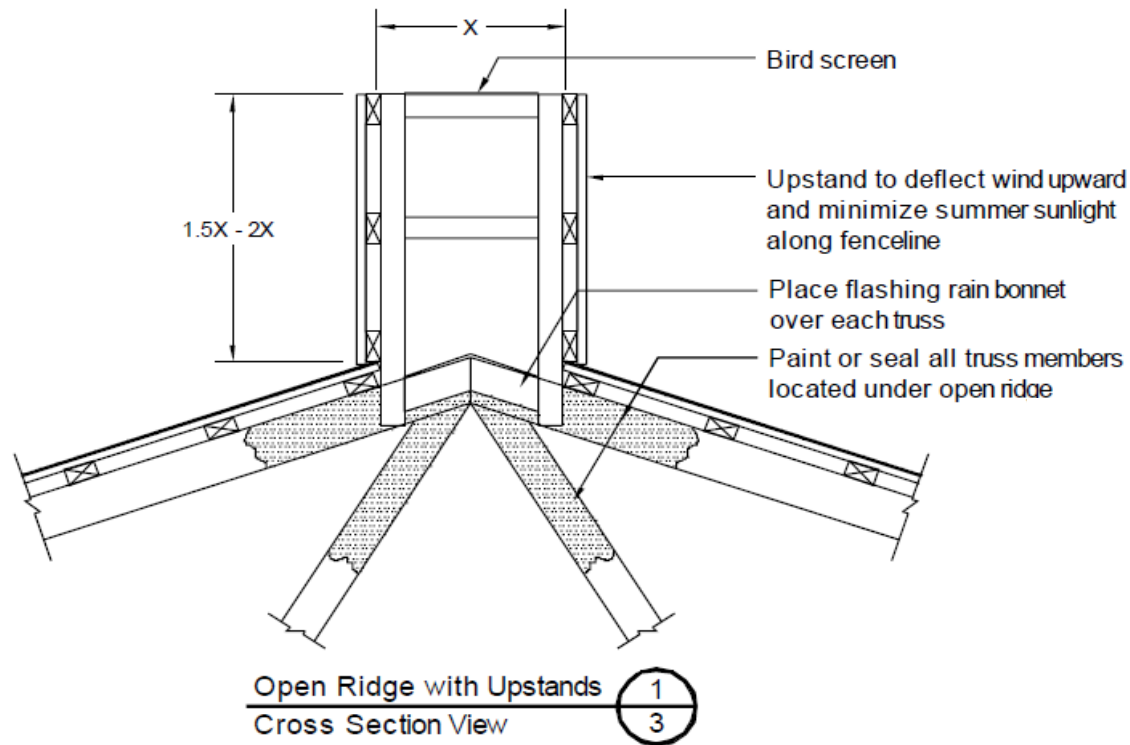
*40 Degrees North Latitude (Omaha - Springfield)*



# Open Ridge, High Sidewalls



# OPEN RIDGE WITH UPSTAND



- 3" of opening ( $X$ ) for every 10 feet of building width (minimum 12")

# Overshot Ridge Less Desirable



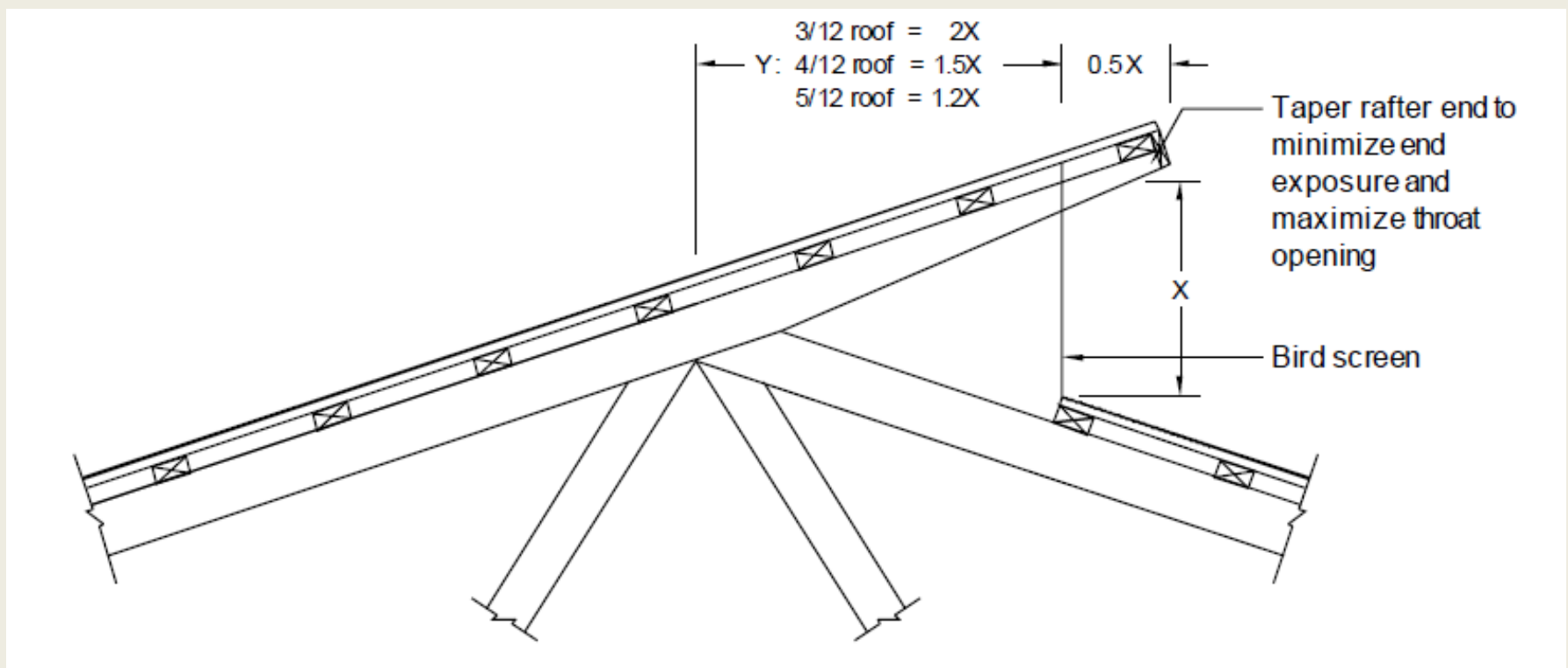


- An overshoot roof can provide reasonable air removal when the opening is high enough as depicted in these barns
- However, good air removal only occurs when wind moves across the higher side
- When wind moves toward the opening, the wind actually forces air back into the barn





# BEST OVERSHOT RIDGE DESIGN



- 3" of opening (X) for every 10 feet of building width (minimum 12")

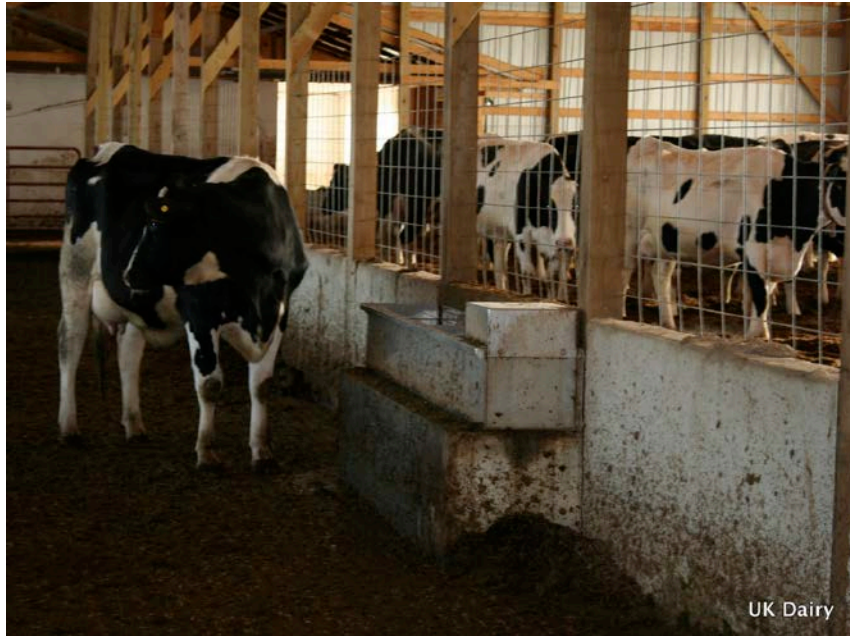


- **High, open sidewalls like those depicted in the pictures above maximize cross ventilation**
- **A minimum of 14 feet of opening should remain between the top of the retaining wall and the bottom of the barn eave**

**Hoop structures  
don't provide  
enough ventilation  
for cows or pack**

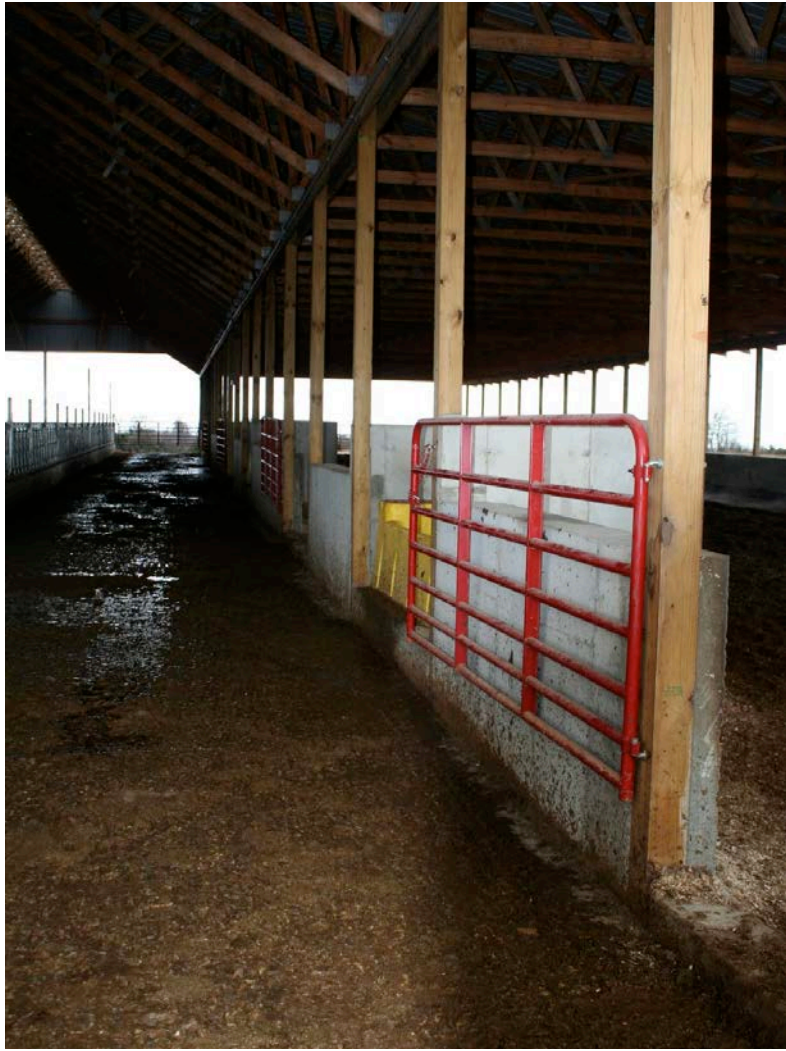






**A concrete retaining wall provides separation between the feed alley and the pack area (A) which is helpful in managing pack moisture. Additionally, on the outside of the barn (B), the retaining wall keeps bedding material within the barn**





**Wide alleys (14 foot recommended) improve cow flow, minimize chances for cow injuries, and allow for easy access to feed and water**



UK Dairy



UK Dairy



UK Dairy



UK Dairy

**Eave overhangs can help minimize the amount of wind, precipitation, and sunlight entering the barn. Overhangs should be  $\frac{1}{3}$  of the eave height.**



**Properly  
positioned fans  
help cool cows  
and dry  
bedding material**











**High volume low speed fans (HVLS) have been added to many compost bedded pack barns. These fans distribute air well across a wide area.**

**Bunching can be a challenge without proper consideration of air and light flow**





# Curtains Can Help in Winter







**No access to water from pack**

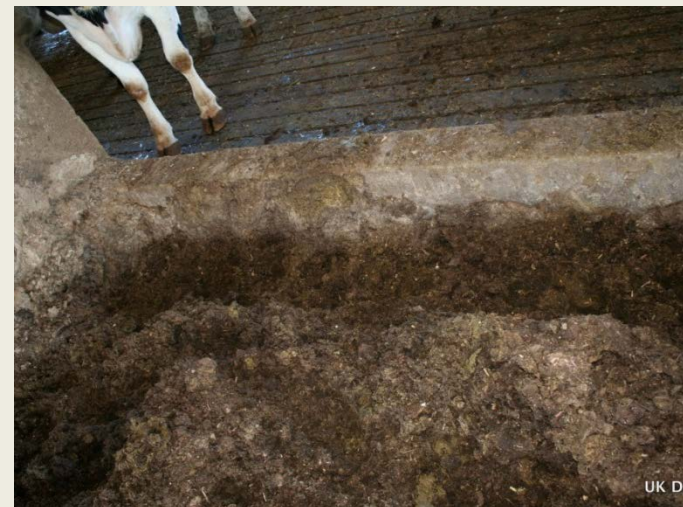




# Restricted Water Access



# Wide Entrances and Entrances on Short End of Barn are Too Wet







**To minimize this effect, multiple, build narrow entrances along the long side of the barn. Entrances should be spaced every 50 feet.**

**Dedicating a storage area for sawdust supplies helps keep bedding supplies dry and allows for stockpiling of bedding material for times of high demand or low supply.**





# WHY DON'T ALL PACKS WORK?

- Barn design flaws
- Stocking density (too many cows!)
- Material used (straw, cedar)
- Stirring frequency/depth
- Inadequate/ineffective stirring
- Starting pack in the winter
- No curtains in winter

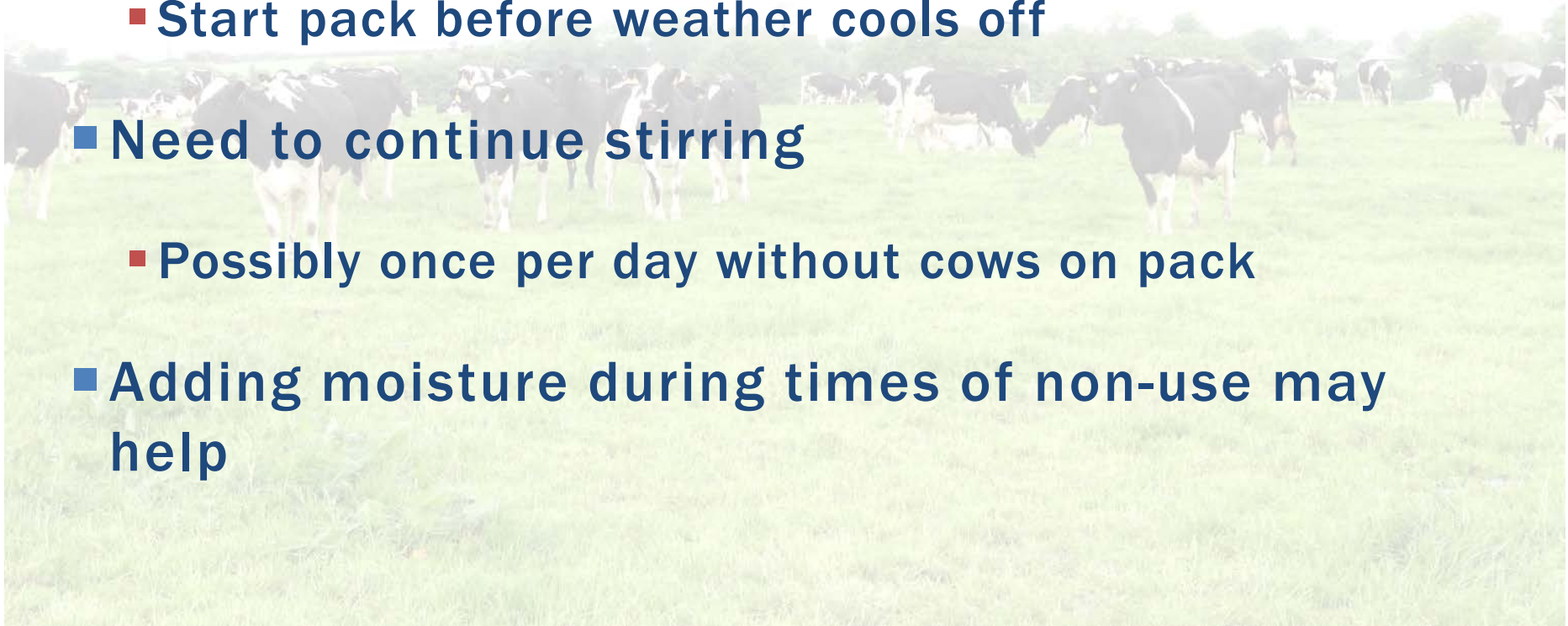


# COMPOST BARNNS AND GRAZING OPERATIONS OPPORTUNITIES

- **Lowers operating cost of compost barn**
    - Less bedding
    - Less moisture deposited in barn
  - **Potentially lower investment cost without feed alley**
  - **Potential performance improvements**
    - Cow cooling in summer
    - Dry resting surface during wet weather
    - Protection from elements during winter
- 
- A photograph of a herd of black and white cows grazing in a lush green field. The cows are scattered across the field, some facing the camera and others with their backs to it. The background shows a line of trees under a bright sky. The image is slightly faded to allow the text to be read clearly.

# COMPOST BARNES AND GRAZING OPERATIONS CHALLENGES

- Keeping compost active
- Seasonal grazing may be challenging
  - Start pack before weather cools off
- Need to continue stirring
  - Possibly once per day without cows on pack
- Adding moisture during times of non-use may help



# UK Compost Resources

COOPERATIVE EXTENSION SERVICE - UNIVERSITY OF KENTUCKY COLLEGE OF AGRICULTURE, LEXINGTON, KY, 40546

ED-206



## Compost Bedded Pack Barn Design Features and Management Considerations

Jeffrey Bewley, Animal and Food Sciences, Joe Taraba and George Dry, Biosystems and Agricultural Engineering,  
Randi Black, Animal and Food Sciences and Flavio Damasceno, Biosystems and Agricultural Engineering



COOPERATIVE EXTENSION SERVICE - UNIVERSITY OF KENTUCKY COLLEGE OF AGRICULTURE, LEXINGTON

ID-178

## Compost-Bedded Pack Barns in Kentucky

Jeffrey M. Bewley, Animal and Food Sciences, and Joseph L. Taraba, Biosystems and Agricultural Engineering

COOPERATIVE EXTENSION SERVICE - UNIVERSITY OF KENTUCKY COLLEGE OF AGRICULTURE, LEXINGTON, KY, 40546

ID-213

## Kentucky Compost-Bedded Pack Barn Project

Randi Black and Jeffrey Bewley, Animal and Food Sciences; Joe Taraba and George Dry, Biosystems and Agricultural Engineering;  
and Flavio A. Damasceno, Agricultural Engineering, Federal University of Vicosa, Brazil



The screenshot shows a web interface for an investment analysis tool. At the top, there are navigation tabs: 'Intro', 'Farm Inputs', 'Compost Inputs', 'Freestall Inputs', 'Investment Analysis', and 'Benefits'. The main content area has a dark background with white text. The title is 'University of Kentucky New Dairy Housing Investment Analysis'. Below the title, there is a paragraph: 'The decision to build a housing facility is one that is not easy, nor is it to be taken lightly. This tool is to be used to help make that decision easier.' To the right of this text is a photograph of a cow lying down in a field. Below the paragraph, there is another paragraph: 'Choose between a new compost bedded pack barn and a new freestall barn using this simple to use net present value tool.' This is followed by another paragraph: 'Use your current herd performance and management, coupled with predicted outcomes of the two housing facilities.' Below that is a paragraph: 'Based on a 10 year investment period and assumes barn has no salvage value.' At the bottom left, there is a small yellow circle icon and a paragraph: 'Mouse over the white buttons for more information on an input or output.' At the bottom center, there is a line of text: 'Results not guaranteed. Calculations based on assumptions.' On the right side, there is a large 'UK' logo with 'UNIVERSITY OF KENTUCKY' and 'College of Agriculture' below it. At the bottom right of the logo area, it says 'Created by Randi Black and' followed by a small icon.



# QUESTIONS

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